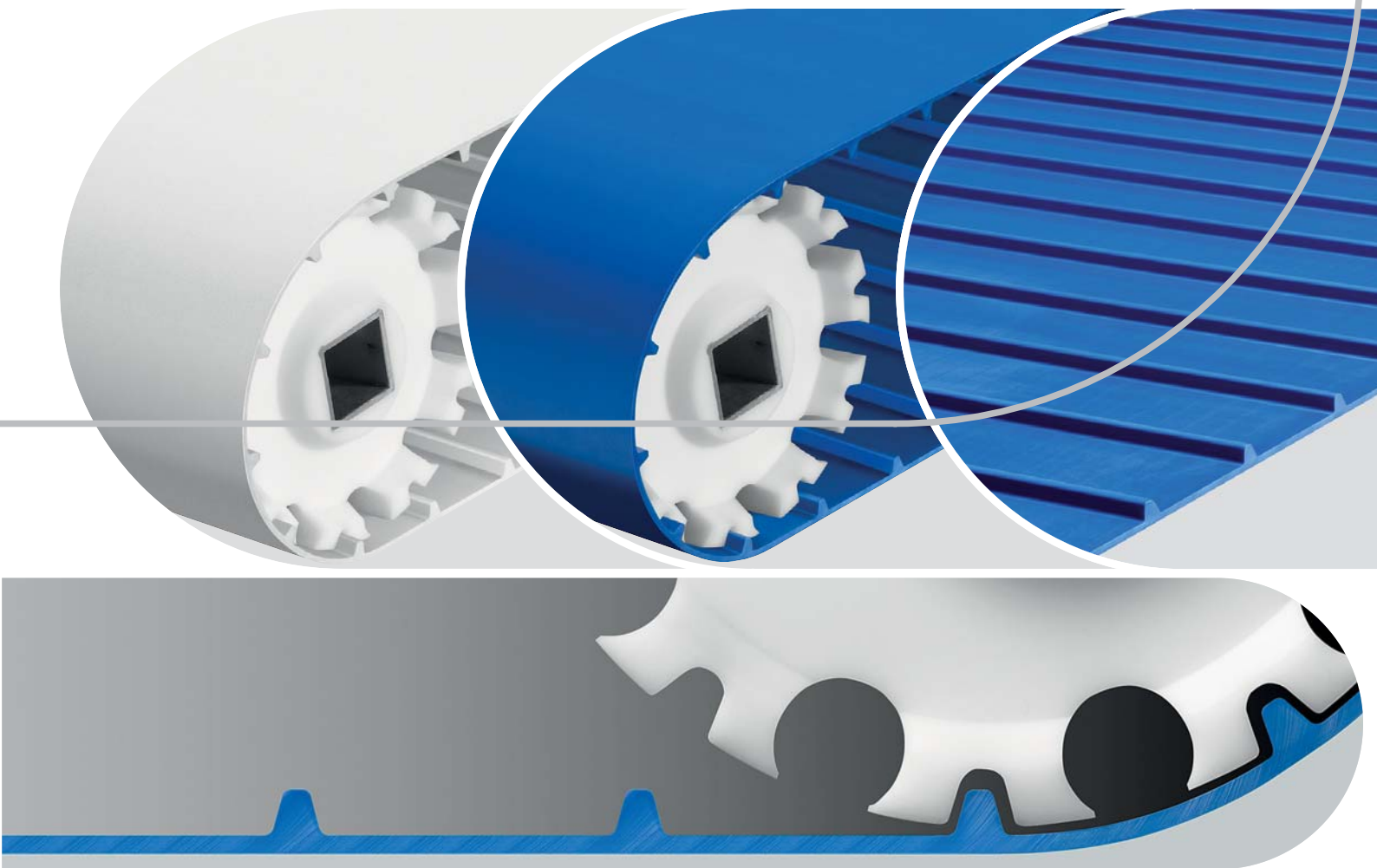




# Habasit Cleandrive™ Positive Drive Belts

Habasit – Solutions in motion



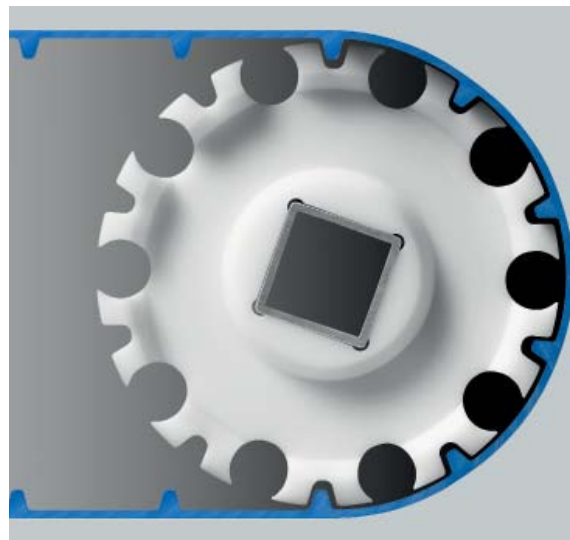
### New belt concept

While belts play a key role in many production processes, in the food industry, the hygiene properties of the belts used are absolutely crucial.

For specific applications in hygiene-sensitive areas, Habasit has developed a brand new belt concept: the Habasit Cleandrive™ conveyor and processing belt.

Habasit Cleandrive™ features a totally smooth conveying surface combined with a reverse side structure of lateral drive bars, which provide a positive fit to the sprockets.

High-quality thermoplastic material permits use in aggressive cleaning areas, while the closed surface limits the accumulation of waste and debris on the reverse side. Longitudinal reinforcement using high-tech cords ensures a long-term belt stability in the application. The positive engagement of Habasit Cleandrive™ allows an energy-saving conveyor design, similar to plastic modular belt conveyors.



### The Habasit product range

Habasit offers a wide range of belts for a variety of applications, as well as complementary products and services for the food industry:

- **HabasitLINK®/KVP®** plastic modular belts, including the new
- **Habasit HyCLEAN** belts and sprockets, and the HyCLEAN CIP system
- **Fabric-based** conveyor and processing belts
- **HyGUARD®/HabaGUARD®** antimicrobial belts
- **HySAN®** oil- and fat-resistant PVC belts
- **HabaCHAIN®** slat and conveyor chains
- **HabiPLAST®** profiles, guides and wear strips
- **Rossi** gearmotors and gear reducers, featuring the HyCLEAN series



Habasit Cleandrive™ positive drive belts are designed to limit hygiene risks. As a result, they are particularly appropriate for use in the food industry.


## Wet food processing

- Meat and poultry processing:  
Cooked, fried, frozen products, processed meat and poultry handling, and sausage production
- Fish and seafood processing:  
Washed, cooked, fried, frozen products, processed fish and seafood handling
- Fruit and vegetable processing:  
Washed, cooked, steamed, blanched, fried and frozen products
- Potato processing:  
French fries and chip manufacture

## Habasit Cleandrive™ also offers excellent drive properties, advantageous also in other food areas

- Bakery:  
Dough handling, baked, fried or frozen pastry and snack foods
- Cheese production:  
Curing, handling, packaging of cheese and other dairy products
- Cereal manufacturing:  
Handling of cooked, expanded, blanched and cured cereal products

## Habasit Cleandrive™ belts meet all core regulatory requirements for the food processing industry

- FDA and EU food contact material regulations
- NSF 
- USDA Meat and Poultry
- USDA Dairy

## Other conveyor applications

In addition to serving the food industry, Habasit Cleandrive™ is an excellent solution for several complex conveyor applications. This is because Habasit Cleandrive™ offers good drive behavior combined with high lateral stiffness and excellent durability.

Applications include:

- Metal detection units
- Incline/decline conveyors
- Any elevating/packaging or product handling application due to available accessories and durable belt design

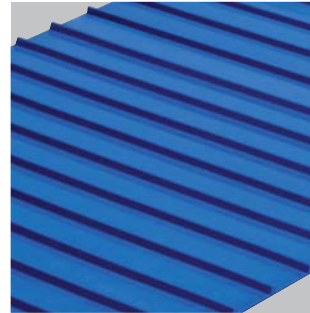
## Habasit Cleandrive™ features

- Drive bars to provide a positive engagement with sprockets
- Belts with 1" and 2" drive bar pitch
- A closed thermoplastic surface for easy cleaning and no accumulation of waste and dirt
- Longitudinal reinforcement to avoid creep/elongation and keep belt dimensions stable
- Wide range of thermoplastic weldable auxiliaries: cleats and side walls – all with hygienic design and the same chemical resistance as the belt carcass
- Dedicated moulded HyCLEAN sprockets
- Additional auxiliaries for the conveyor e.g. the Habiplast® profiles range offering an ideal combination of materials from a single experienced partner



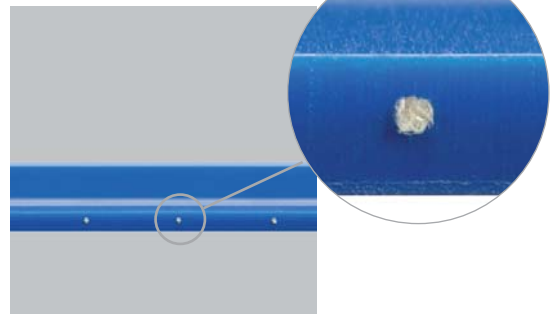
## Drive bar

The well-designed full belt width drive bar supports continuous sprocket engagement in a low- or no-tension conveyor design.



## Tensile member

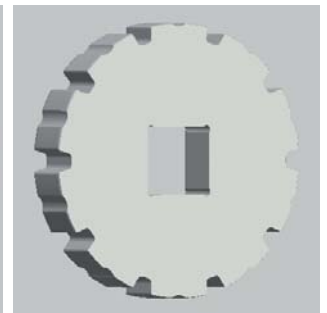
Habasit Cleandrive™ features longitudinal reinforcement made from a high-tech fiber. As a result, belt elongation at load is substantially lower over the whole belt lifetime. The cords are fully embedded in the thermoplastic material.



## Sprocket

Habasit Cleandrive™ is designed to fit into various sprockets.

For increased cleaning requirements Habasit recommends to use Habasit Cleandrive™ HyCLEAN sprockets which can be ideally combined with the HyCLEAN CIP (Cleaning-In-Place) system.



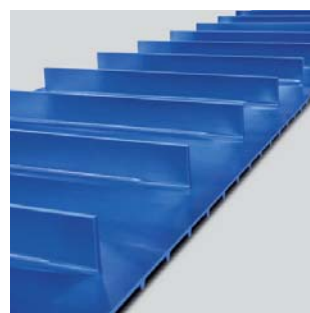
## Raw material

The raw material used for Habasit Cleandrive™ belts features long-term resistance against common cleaning agents. Combined with the tensile member, the belt offers a long service life in tough ambient conditions. The materials are fully approved by the leading food authorities.

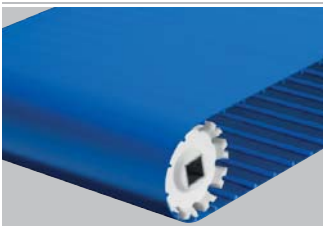

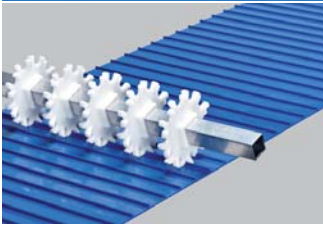


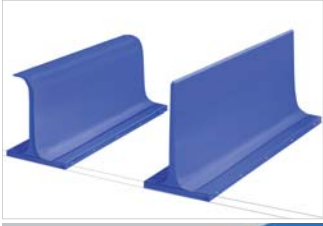

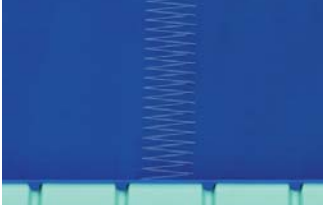


## Overall design

Manufactured in open-length coils, Habasit Cleandrive™ belts only need cutting to width, and one state-of-the-art joint to be installed endless. The smooth surface, materials used, and belt shape provide excellent support for the requirements of hygiene-critical food applications.





	<b>Features</b>	<b>Benefits</b>
	<ul style="list-style-type: none"> <li>• High-tech fiber as tensile member</li> </ul>	<ul style="list-style-type: none"> <li>→ No belt creep at load</li> <li>→ Constant belt dimensions</li> <li>→ Good tracking behavior over entire lifetime</li> <li>→ Reduced downtimes</li> </ul>
	<ul style="list-style-type: none"> <li>• Homogeneous, closed, smooth surface</li> <li>• Shiny surface</li> </ul>	<ul style="list-style-type: none"> <li>→ No traps or hinges to clamp product</li> <li>→ Very easy and fast cleaning</li> <li>→ Good product release</li> <li>→ Increased yield and efficiency</li> <li>→ Reduced costs</li> <li>→ Easy debris removal</li> </ul>
	<ul style="list-style-type: none"> <li>• Full belt width drive bars</li> </ul>	<ul style="list-style-type: none"> <li>→ Firm and reliable engagement in sprockets</li> </ul>
	<ul style="list-style-type: none"> <li>• Good chemical resistance of thermoplastic material</li> </ul>	<ul style="list-style-type: none"> <li>→ Cleaning agents cannot affect belt material</li> <li>→ Increased lifetime</li> <li>→ Reduced hygiene risks</li> </ul>
	<ul style="list-style-type: none"> <li>• Sprocket design optimized for Habasit Cleandrive™</li> </ul>	<ul style="list-style-type: none"> <li>→ Smooth and trouble-free running</li> <li>→ Designed for easy and efficient cleaning</li> </ul>
	<ul style="list-style-type: none"> <li>• Wide range of profiles: cleats and side walls in same material as the belt</li> </ul>	<ul style="list-style-type: none"> <li>→ Easy to weld</li> <li>→ Hygienic profile base uses HF welding</li> <li>→ High resistance to cleaning agents</li> <li>→ Durable belt construction</li> </ul>
	<ul style="list-style-type: none"> <li>• Butt Joint with additional welding rod (recommended method)</li> </ul>	<ul style="list-style-type: none"> <li>→ Easy on-site joining</li> <li>→ Reliable and quick – low downtime</li> <li>→ Conveying side remains smooth and even</li> </ul>
	<ul style="list-style-type: none"> <li>• Flexproof joining method</li> </ul>	<ul style="list-style-type: none"> <li>→ Reliable alternative joining method</li> <li>→ Suitable for on-site installation</li> <li>→ High load resistance</li> </ul>

## Joining principles

Habasit Cleandrive™ belts use standard Habasit tooling and our proven adhesive-free Flexproof and Butt Joint technologies for joining. These provide:

- A clean and smooth belt surface after welding – no burrs or weld residues
- Strong and reliable belt joints – supporting even long and heavily loaded belts
- Belt installation on-site, using state-of-the-art high-speed presses, so reducing downtime
- Application of cleats, scoops and side walls in various shape and dimensions



### Butt Joint

The dedicated Butt Joint method allows easy joining of Habasit Cleandrive™ positive drive belts, using state-of-the-art hot-air joining tools. Quick and easy to use, the Butt Joint delivers reliable strength and needs a very short downtime.



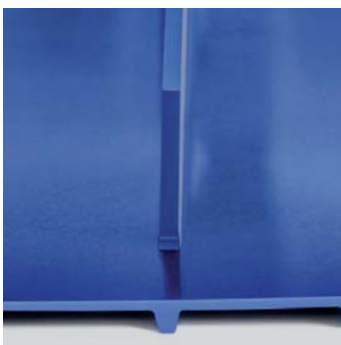
### Flexproof

Habasit's proven Flexproof joining method assures a smooth belt surface and a highly reliable joint over the belt lifetime. The extremely long contact length between the two belt ends enables strong integration of the melting thermoplastic material, which keeps its bending properties.



### Longitudinal joining

Habasit Cleandrive™ belts are fabricated to 24" width. Wider belts can be produced by longitudinal joining method. Material features and belt strength remain unchanged.



### Profile fabrication

Habasit's well-established HF (high frequency) welding process provides excellent profile bonding to the belt surface, with a well-rounded, easy-to-clean profile foot for all profiles used in Habasit Cleandrive™ applications: light and heavy flat cleats, scoops and side walls.



### Customers first

At Habasit we understand that our success depends on your success. This is why we offer solutions, not just products; partnership, not just sales. Since our foundation in 1946, Habasit has brought this understanding of customer needs to life every day and for every application. That's why we're the No. 1 in belting today. Worldwide. Learn more on [www.habasit.com](http://www.habasit.com)

### Committed to innovation

Habasit is strongly committed to the continuous development of innovative, value-added solutions. Over 3% of our staff are dedicated exclusively to R&D, and our annual investment in this area exceeds 8% of turnover.

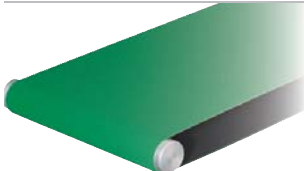
### Certified for quality

We deliver the highest quality standards not only in our products and solutions, but also in our employees' daily work processes. Habasit AG is certified according to ISO 9001:2000.

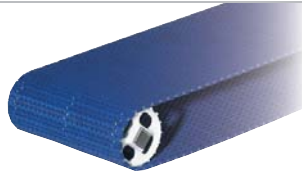


### Worldwide leading product range

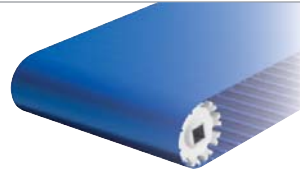
Habasit offers the largest selection of belting, conveying, processing and complementary products in the industry. Our response to any request is nothing less than a specific, tailor-made solution.



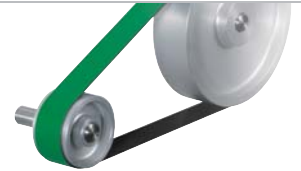
Fabric-based conveyor and processing belts  
**HabaFLOW®**



Plastic modular belts  
**HabasitLINK® /KVP®**



Positive drive conveyor and processing belts  
**Habasit Cleandrive™**



Power transmission belts  
**HabaDRIVE®**



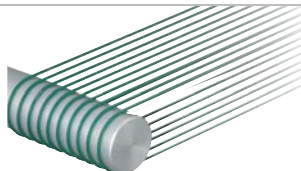
Timing belts  
**HabaSYNC®**



Chains (slat and conveyor chains)  
**HabaCHAIN®**



Machine tapes



Round belts



Seamless belts



Profiles, Guides, Wear strips  
**HabiPLAST®**



Fabrication tools (joining tools)



Gearmotors  
Electric motors  
Motion control

**Austria**

Habasit GmbH, Wien  
Phone: +43 1 690 66  
www.habasit.at

**Belgium**

Habasit Belgium N.V., Zaventem  
Phone: +32 27 250 430  
www.habasit.be

**Canada**

Habasit Canada Ltd., Oakville  
Phone: +1 905 827 41 31  
www.habasit.ca

**China**

Habasit East Asia Ltd., Hong Kong  
Phone: +85 221 450 150  
www.habasit.com.hk

Habasit (Shanghai) Co., Ltd.  
Shanghai

Phone: +8621 5488 1228  
Phone: +8621 5488 1218  
www.habasit.com.hk

**France**

Habasit France S.A.S., Mulhouse  
Phone: +33 389 338 903  
www.habasit.fr

**Germany**

Habasit GmbH  
Eppertshausen  
Phone: +49 6071 969 0  
www.habasit.de

**India**

Habasit-lakoka Pvt. Ltd., Coimbatore  
Phone: +91 422 262 78 79  
www.habasitlakoka.com

**Italy**

Habasit Italiana SpA  
Customer Care:  
Phone: 199 199 333  
For int. calls: +39 0438 911 444  
www.habasit.it

**Japan**

Habasit Nippon Co. Ltd., Yokohama  
Phone: +81 454 760 371  
www.habasit.co.jp

**Netherlands**

Habasit Netherlands BV, Nijkerk  
Phone: +31 332 472 030  
www.habasit.nl

**New Zealand**

Habasit Australasia Ltd., Hornby  
Phone: +64 3348 5600  
www.habasit.co.nz

**Norway**

Habasit Norge A/S, Oslo  
Phone: +47 815 58 458  
www.habasit.no

**Poland**

Habasit Polska Sp. zo.o.,  
Dąbrowa Górnicza,  
Phone: +48 32639 02 40  
www.habasit.pl

**Russia**

OOO Habasit Ltd., St. Petersburg  
Phone: +7 812 600 40 80  
www.habasit.ru

**Singapore**

Habasit Far East Pte. Ltd., Singapore  
Phone: +65 686 255 66  
www.habasit.com.sg

**Spain**

Habasit Hispanica S.A.,  
Barberà del Vallès  
Phone: +34 937 191 912  
www.habasit.es

**Sweden**

Habasit AB, Hindas  
Phone: +46 30 122 600  
www.habasit.se

**Switzerland**

Habasit GmbH, Reinach  
Phone: +41 61 577 51 00  
www.habasit.ch

**Taiwan**

Habasit Rossi (Taiwan) Ltd.  
Taipei Hsien  
Phone: +886 2 2267 0538  
www.habasit.com.tw

**Turkey**

Habasit Kayis San. Ve Tic. Ltd. Sti.  
Yenibosna - Bahcelievler - Istanbul  
Phone: +90 212 654 94 04  
www.habasit.com.tr

**Ukraine**

Habasit Ukraina, Vinnica  
Phone: +38 0432 58 47 35  
www.habasit.ua

**United Kingdom and Ireland**

Habasit Rossi (UK) Ltd., Silsden  
Phone: +44 844 835 9555  
www.habasitrossi.co.uk

**USA**

Habasit America  
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transmission belts, gearmotors  
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Phone: +1 800 458 6431  
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**Rossi** is one of Europe's largest manufacturers of gear reducers, gearmotors, inverters, standard and brakemotors, and is a member of the Habasit Group.

Rossi S.p.A.  
Via Emilia Ovest 915/A  
41123 Modena – Italy  
Phone: +39 059 33 02 88  
www.rossi-group.com  
info@rossi-group.com

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**Headquarters**

Habasit AG  
Römerstrasse 1  
CH-4153 Reinach, Switzerland  
Phone +41 61 715 15 15  
Fax +41 61 715 15 55  
E-mail info@habasit.com  
www.habasit.com

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